

## WT1D-128 WELDING TABLE

Order Code W08455



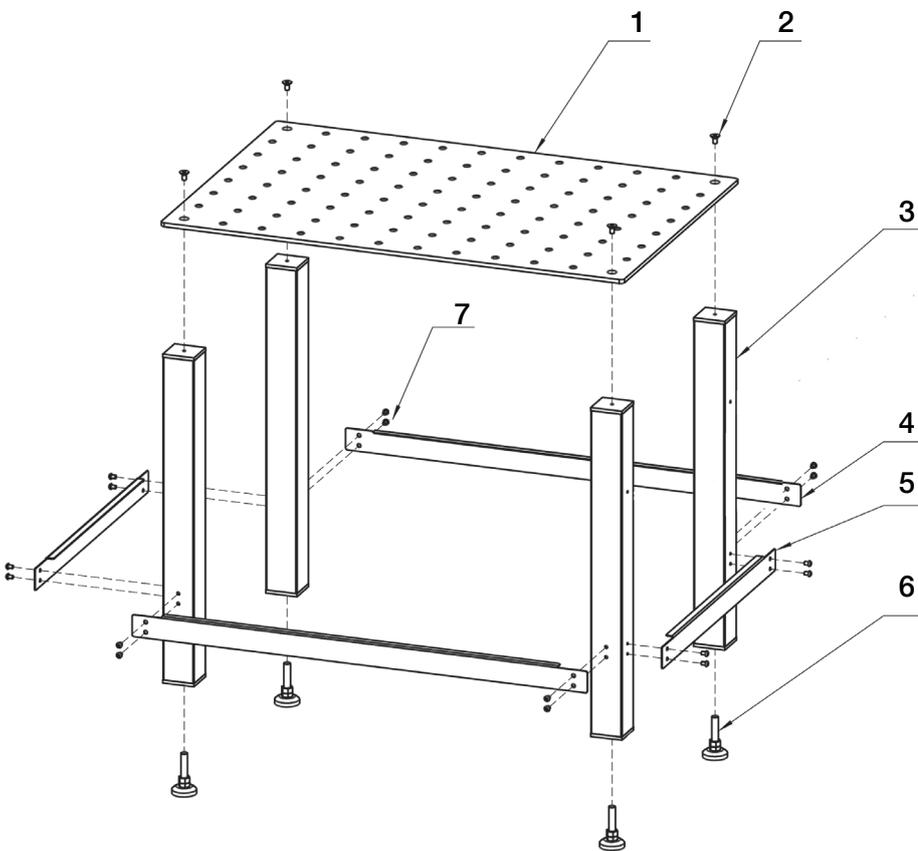
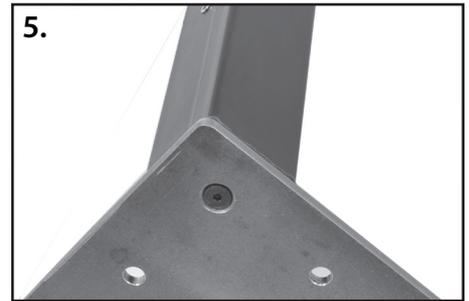
This Hafco welding table is manufactured from 10mm steel plate to ensure a solid & dependable surface for fixing & welding of your work piece. As this steel plate does not have a machined surface & therefore may have natural variations across the surface of the steel plate it is always recommended to check the squareness & flatness of your work piece prior to welding to ensure you achieve the desired result. Hafco welding tables provide a stable surface on which to perform welding operations. Standard 16mm holes are spaced every 100mm for clamp systems or custom jigs.

### To assemble the welding table:

1. Before beginning assembly, clean all parts that are coated with rust preventive products to achieve an easy assembly. Use a non-flammable degreaser to remove the material.
2. Layout the parts of the welding table close to where the table will be used. Make sure all parts have been supplied (Check Parts Breakdown)
3. Screw the leveling feet (#6) into each leg (#3) of the welding table so they all protrude about the same distance from the bottom of the leg. Secure them with the lock nut.
4. Place the Tabletop (1) upside down on sturdy timbers making sure that the timber is high enough to allow for the countersinkscrews that secure the legs are accessible from under the plate.



5. Attach the four support legs to the work table top and secure with the (#2) M10 x 20 countersink hex screws. The fasteners should be left slightly loose until the table has been assembled and has been turned over and is on a level surface.
6. Attach the two long (#4) and two short leg braces (#5) to the legs of the work table using the (#7) M8 x 12mm Button head screws.
7. With the help of another person turn the table upright and place onto a level surface, then tighten all the fasteners and adjust the leveling feet until the table is level and stable.



### Parts Breakdown

No.#	Item	Qty
1	10mm Table Top	1
2	M10x20 Csk Hd bolts	4
3	Table Legs	2
4	Long Leg Brace	2
5	Short Leg Brace	2
6	Leveling Feet.	4
7	M8x12 Btn Head screw	16

### OPTIONAL ACCESSORIES



**OPTIONAL CLAMP TRAY**  
 WST-74T - Welding Clamp Tool Tray  
**Order Code: W08525**